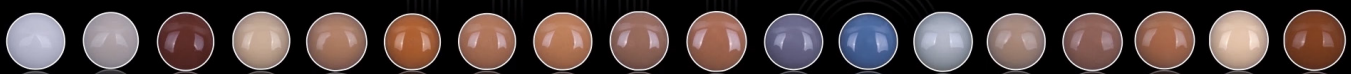


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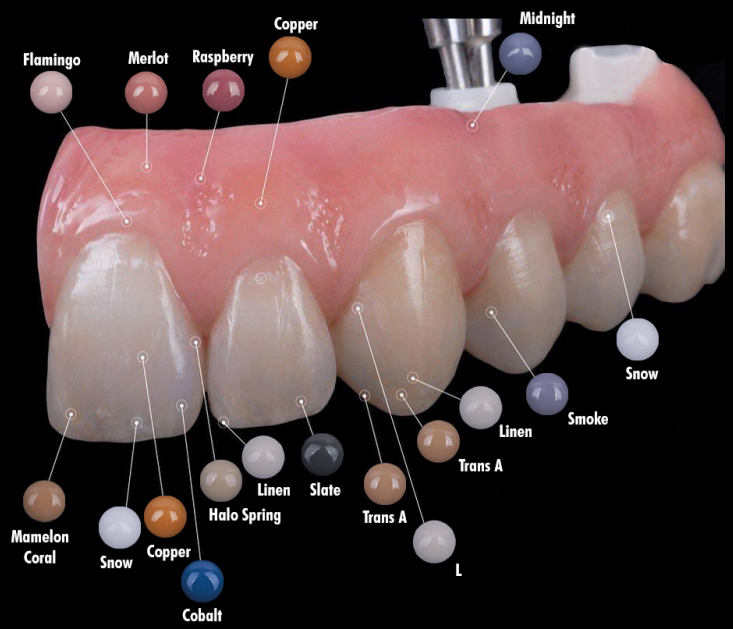


- Stain Snow
- Stain Linen
- Stain Fissure
- Trans Straw
- Trans Lotus
- Trans Clementine
- Trans Shade A
- Trans Shade B
- Trans Shade C
- Trans Shade D
- Trans Smoke
- Trans Storm
- Trans Lumin
- Halo Spring
- Halo Autumn
- Mamelon Coral
- Mamelon Wheat
- Mamelon Pumpkim

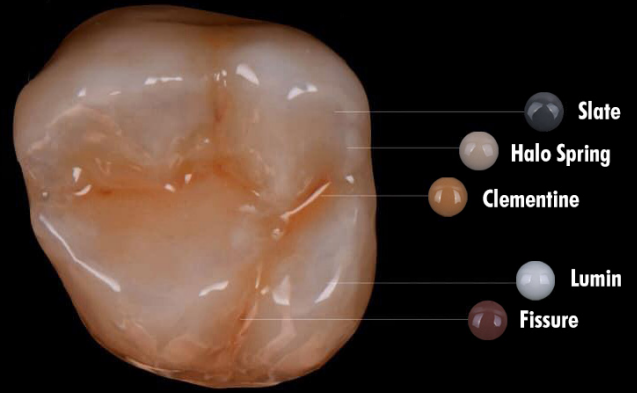
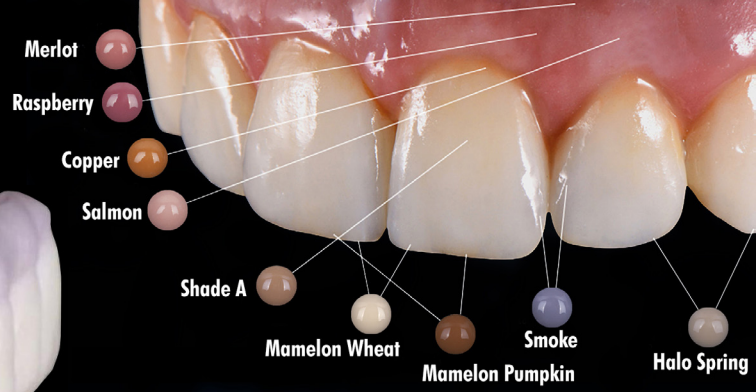
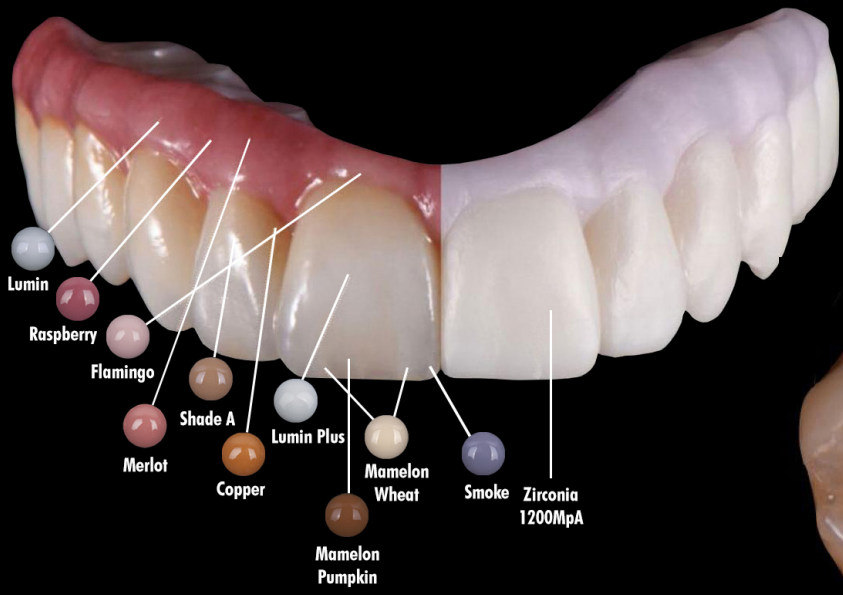


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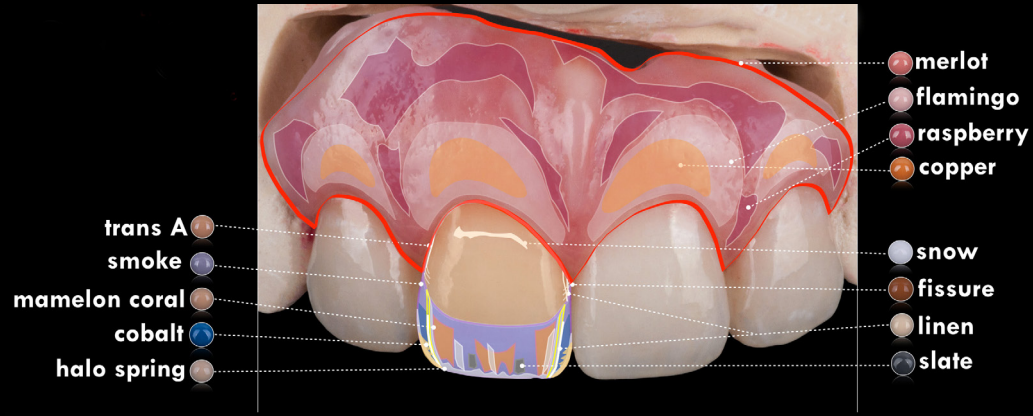


jehoi



made by *MARILYN*

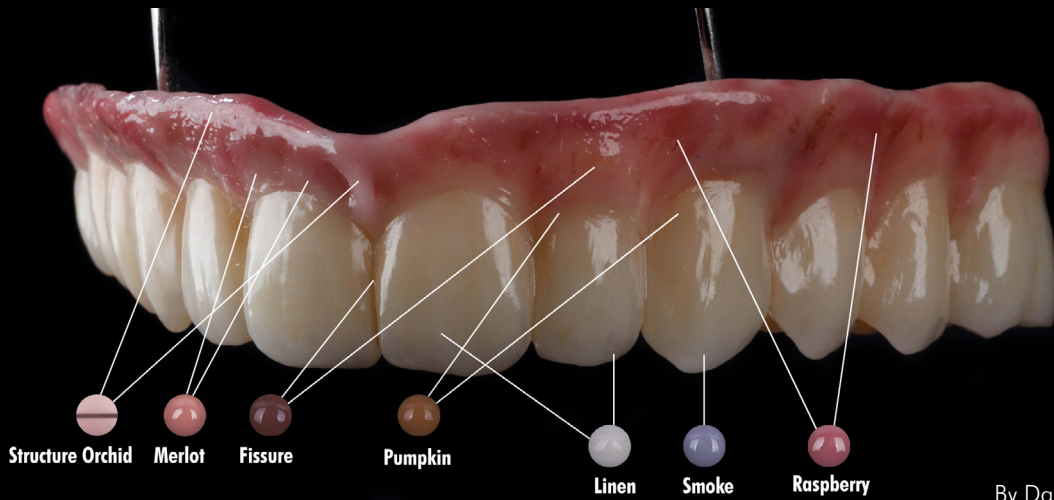
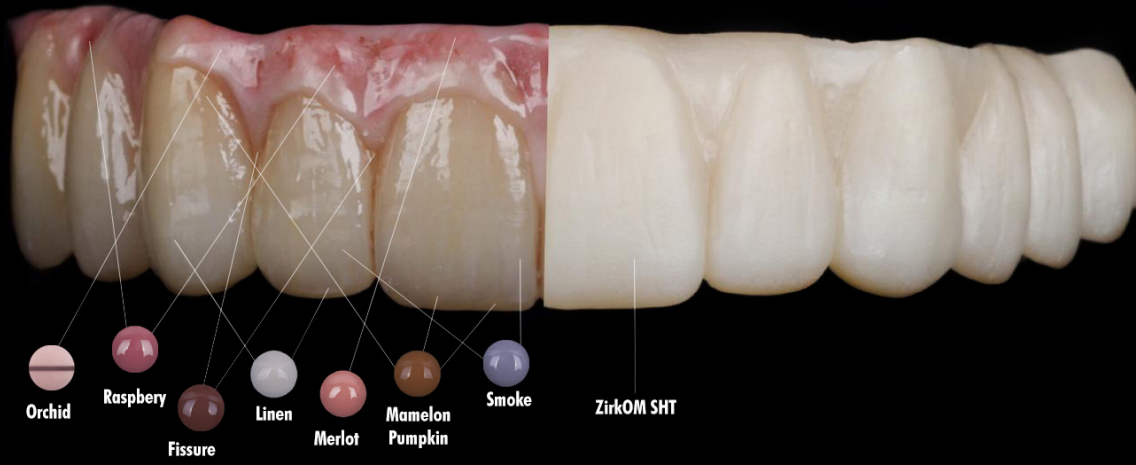
jchoi



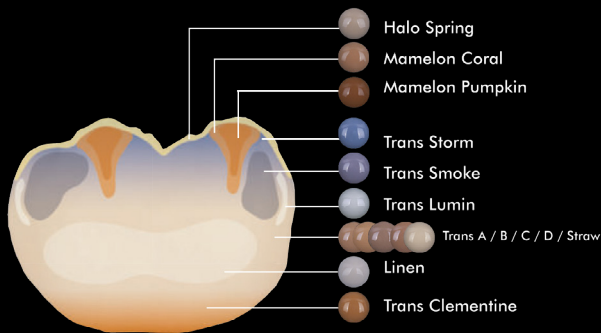
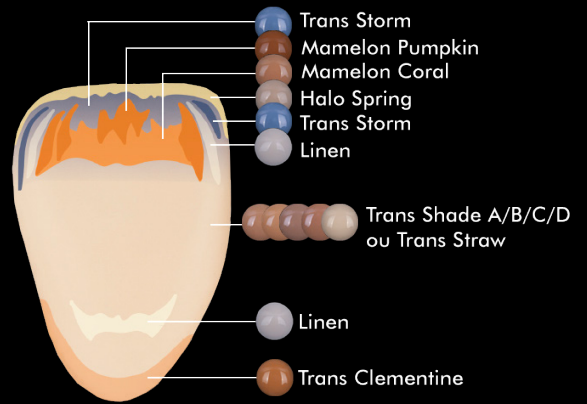
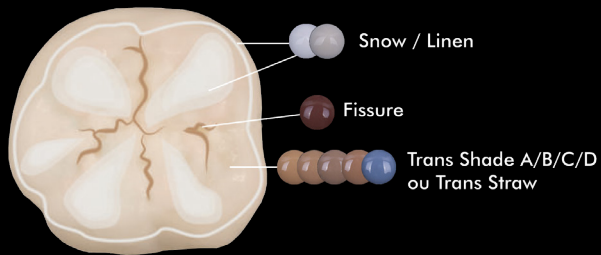
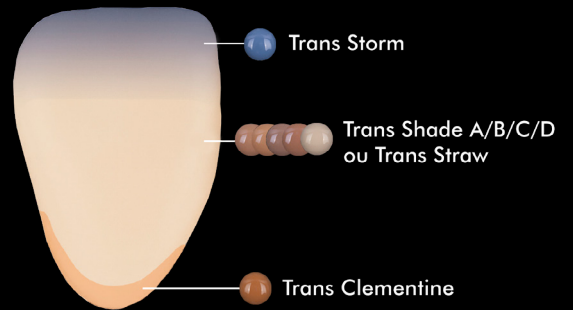
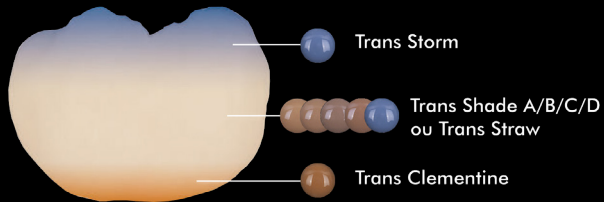
- Translucent A
- Translucent Storm

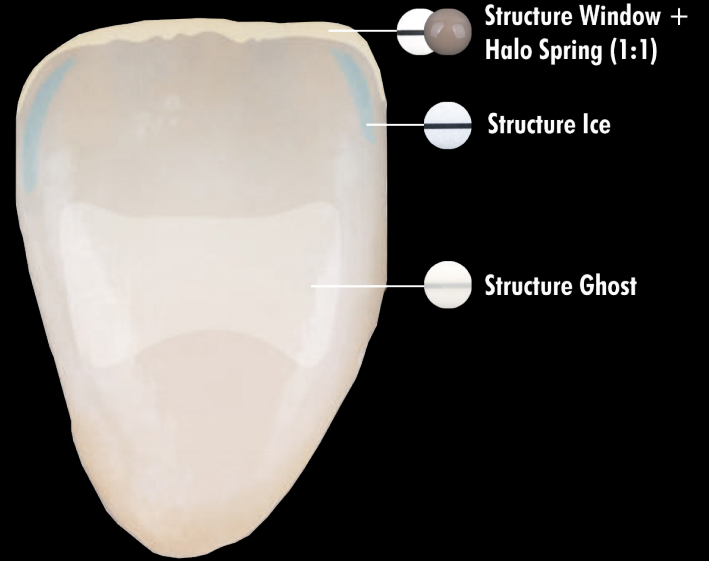
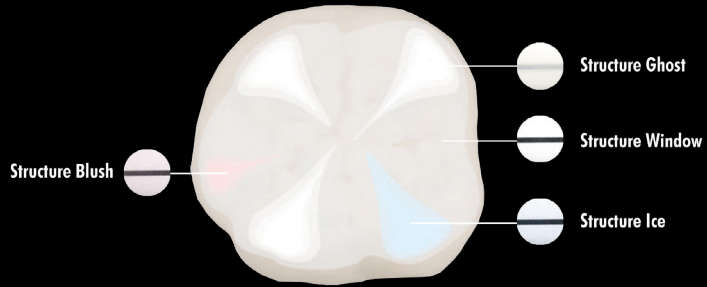
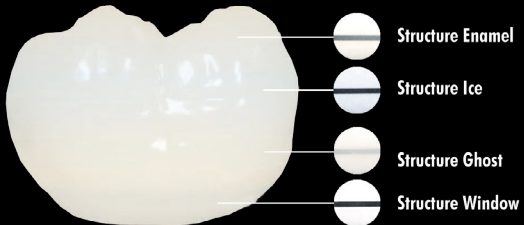


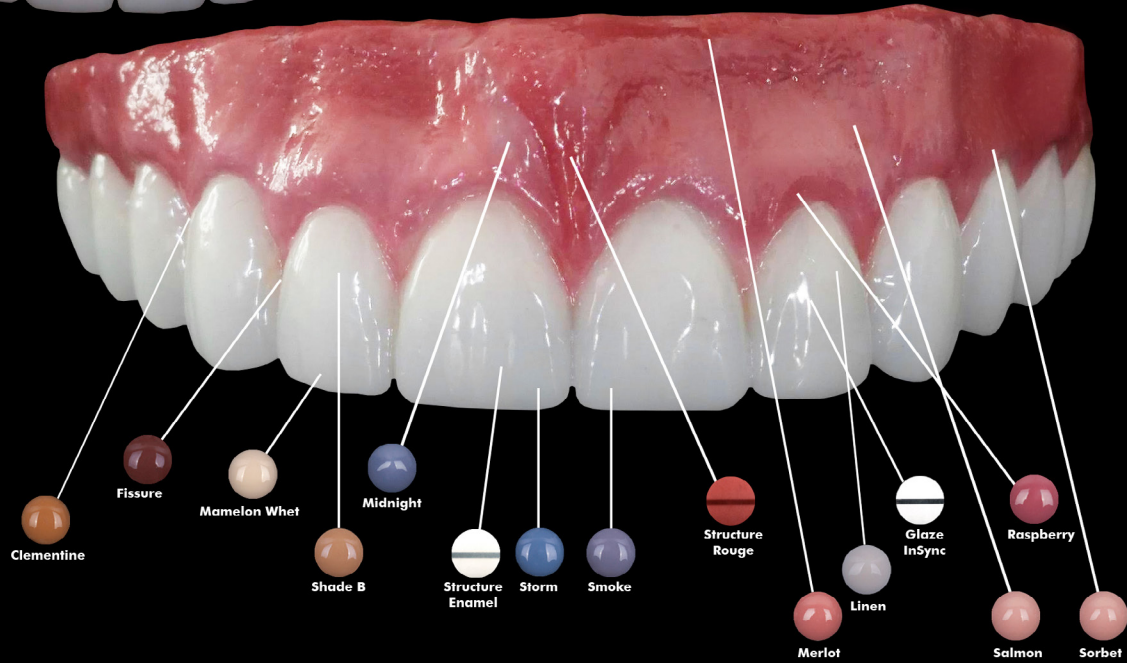
- Translucent Clementine
- Translucent Lumin
- Translucent Storm
- Mamelon Coral
- Mamelon Pumpkin
- Halo Spring
- Linen

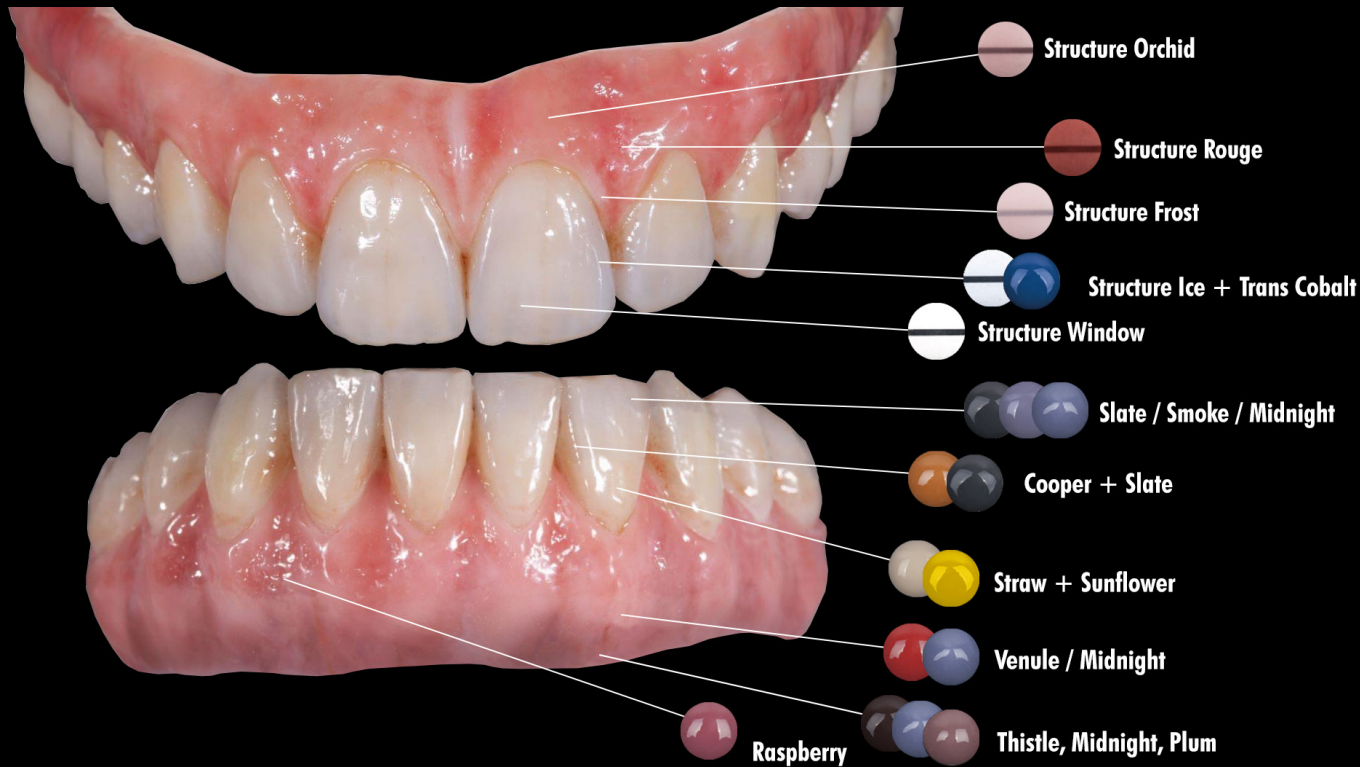


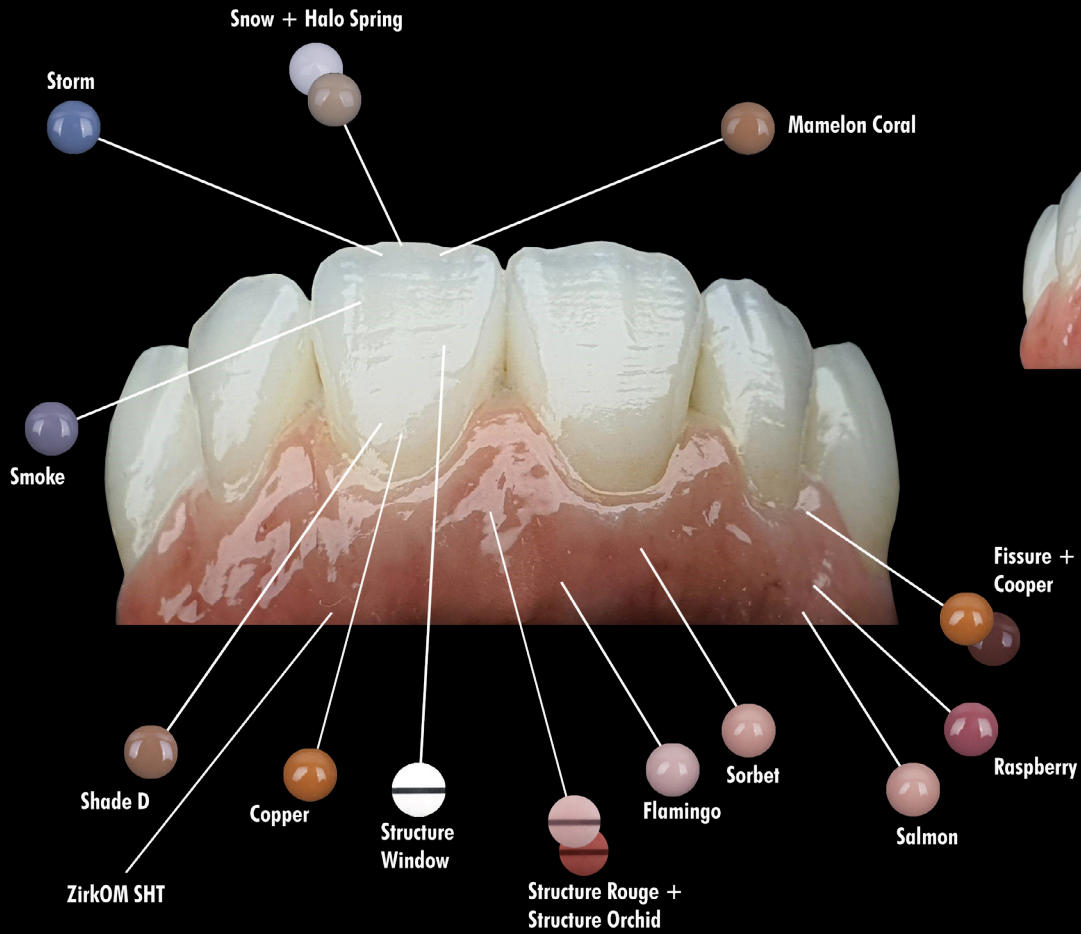
By Danilo Bernardes

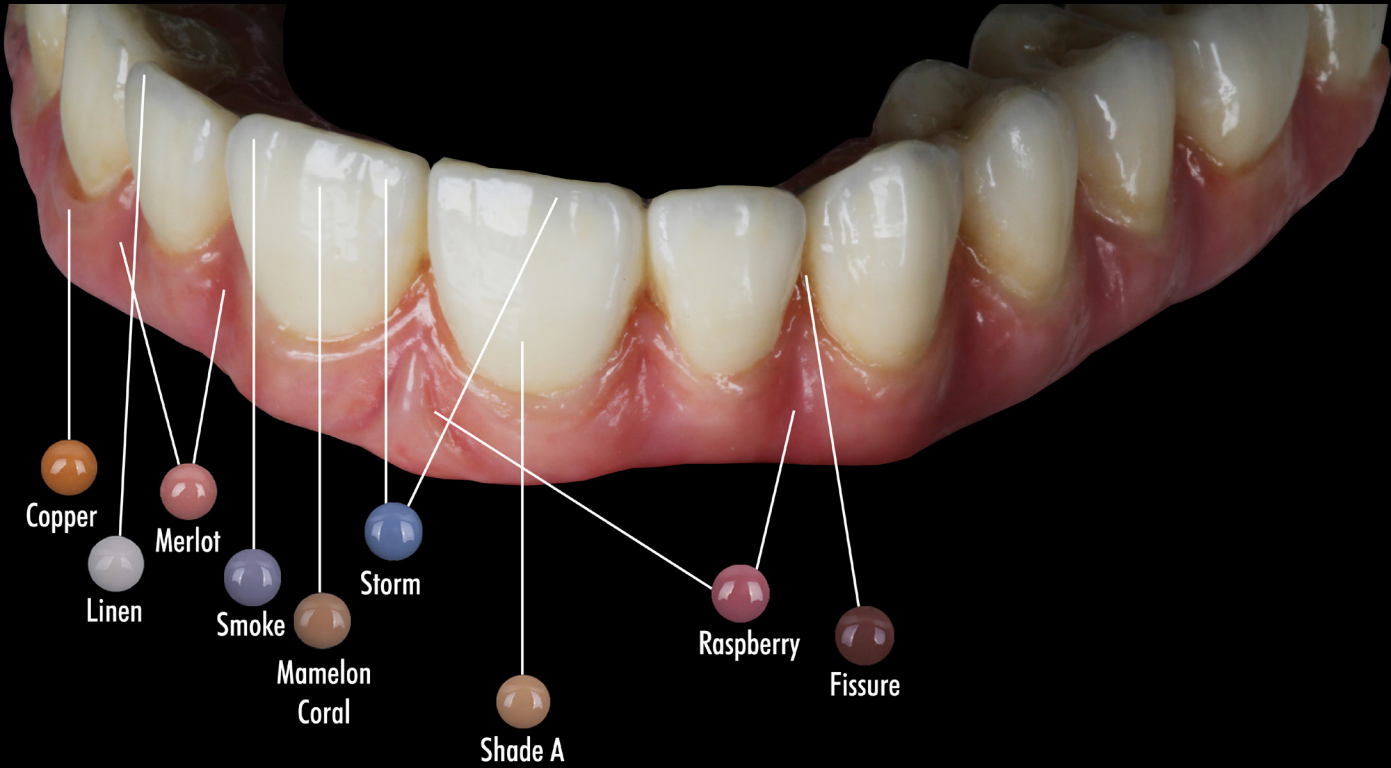












Alexson Lima

Tabela de Queima

As seguintes temperaturas de queima são valores padrões e podem variar dependendo do modelo do forno. Para trabalhos de ZrO₂ grandes, recomendamos aumentar a temperatura de queima de 10 - 20°C.

| Parâmetros de queima MiYo | Temp. Inicial (°C) | Secagem (min) | Elevação (min) | Taxa de calor (°C / min) | T1 (°C) | Manutenção (min/seg) | Vácuo | Abertura (°C) | Resfriamento (min) |
|----------------------------|--------------------|---------------|----------------|--------------------------|---------|----------------------|-------|---------------|--------------------|
| MiYo Color Unit | 400 °C | 10 min. | 5 min. | 55° C/min. | 740°C | 01:00 min. | Sim | 580°C | 5 min. |
| MiYo Structure Unit | 400 °C | 10 min. | 5 min. | 55° C/min. | 720°C | 01:00 min. | Sim | 580°C | 10 min. |
| MiYo Color Fixa | 400 °C | 10 min. | 7 min. | 35° C/min. | 740°C | 01:00 min. | Sim | 580°C | 10 min. |
| MiYo Structure Fixa | 400 °C | 14 min. | 7 min. | 35° C/min. | 720°C | 00:30 min. | Sim | 580°C | 10 min. |
| MiYo Protocolo | 400 °C | 14 min. | 7 min. | 35° C/min. | 720°C | 00:30 min. | Sim | 500°C | 10 min. |
| MiYo Structure HT | 400 °C | 3 min. | 4 min. | 45° C/min. | 775°C | 00:30 min. | Sim | 580°C | 10 min. |

MiYo Unit = Aplicação de MiYo em unitários LiSi₂ ou ZrO₂ MiYo

Fixa = Aplicação de MiYo em fixas de ZrO₂

MiYo Protocolo = Aplicação em protocolos grandes de ZrO₂

OBSERVAÇÕES:

- De acordo com o brilho desejado, a manutenção deve ser entre 30 - 60 segundos;
- Quanto maior a estrutura de Zircônia, maior deve ser o tempo de resfriamento;
- Quando o structure for aplicado por cima de um MiYo Color já queimado, a temperatura deve ser em torno de 20 graus menor;
- A temperatura de secagem não deve passar dos 200 graus na boca do forno. Isso pode criar microbolhas, devido a ebulição do material;
- Ao aplicar MiYo em estruturas extensas de zircônia, conferir se a zircônia é apropriada para o tipo de trabalho escolhido;
- As massas MiYo Esthetic e Pink tipo Structure não podem ser utilizadas em cima de cerâmicas para metal (InSync MC) nem blocos feldspáticos tipo Rosetta BM, devido ao diferente coeficiente de expansão.